


AD-A236 413 			ITATION PAGE			Form Approved OMB No. 0704-0188	
1a. REPORT Unclassified			1b. RESTRICTIVE MARKINGS				
2a. SECURITY			3. DISTRIBUTION / AVAILABILITY OF REPORT				
2b. DECLASSIFICATION / DOWNGRADING SCHEDULE			5. MONITORING ORGANIZATION REPORT NUMBER(S)				
4. PERFORMING ORGANIZATION REPORT NUMBER(S) DOD POP TR/AYD 91-012			7a. NAME OF MONITORING ORGANIZATION				
6a. NAME OF PERFORMING ORGANIZATION Packaging Division		6b. OFFICE SYMBOL (If applicable) SMCAR-AEP		7b. ADDRESS (City, State, and ZIP Code)			
6c. ADDRESS (City, State, and ZIP Code) U.S. Army Armament Research Development Engineering Center Picatinny Arsenal, NJ 07806-5000				9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER			
8a. NAME OF FUNDING / SPONSORING ORGANIZATION		8b. OFFICE SYMBOL (If applicable)		10. SOURCE OF FUNDING NUMBERS			
8c. ADDRESS (City, State, and ZIP Code)		PROGRAM ELEMENT NO.		PROJECT NO.		TASK NO.	
11. TITLE (Include Security Classification) Performance Oriented Packaging Testing of Cartridge, Linked 25mm Ammunition Packed (50) Rounds per Wood Box		12. PERSONAL AUTHOR(S) Michael W. Selk		13a. TYPE OF REPORT Final		13b. TIME COVERED FROM _____ TO _____	
14. DATE OF REPORT (Year, Month, Day) 91-05-17		15. PAGE COUNT		16. SUPPLEMENTARY NOTATION			
17. COSATI CODES			18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number) Performance Oriented Packaging, POP, 25mm Wood Container				
FIELD GROUP SUB-GROUP							
19. ABSTRACT (Continue on reverse if necessary and identify by block number) This report contains the testing and test results performed on the Linked 25mm cartridges. Packed 50 rounds per wood box.							
20. DISTRIBUTION / AVAILABILITY OF ABSTRACT <input type="checkbox"/> UNCLASSIFIED/UNLIMITED <input checked="" type="checkbox"/> SAME AS RPT. <input type="checkbox"/> DTIC USERS				21. ABSTRACT SECURITY CLASSIFICATION Unclassified			
22a. NAME OF RESPONSIBLE INDIVIDUAL Michael W. Selk				22b. TELEPHONE (Include Area Code) 201-724-2330		22c. OFFICE SYMBOL SMCAR-AEP	

I REPORT NUMBER DOD POP HM TR/AYD 91-012

II TITLE: PERFORMANCE ORIENTED PACKAGING TESTING OF CARTRIDGE,
25MM LINKED AMMUNITION PACKED 50 ROUNDS
PER WOOD BOX

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PERFORMING ACTIVITY: ARDEC

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DATE: 91-05-17

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By	
Distribution/	
Availability Codes	
Dist	Avail and/or Special

A-1

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1. DATA:

CONTAINER:

TYPE: BOX, WOOD
UN CODE: 4C1
SPECIFICATION NUMBER: MIL-B-2427
MATERIAL: WOOD
CAPACITY: 42.2 LITERS
DIMENSIONS: 72.4cm x 24.8cm x 23.5cm (28 1/2" x 9 3/4" x 9 1/4")
GROSS WEIGHT: 40 KG (88 LBS)

PRODUCT:

NAME: 25MM LINKED APDS-T M791 AMMUNITION
DRAWING NUMBER: 12013533
UNITED NATIONS NUMBER: 0339
UNITED NATIONS PACKING GROUP: II
UNITED NATIONS NOMENCLATURE: CARTRIDGES FOR WEAPONS, INERT
PROJECTILE
PHYSICAL STATE: SOLID
AMOUNT PER CONTAINER: 50 ROUNDS W/ LINKS
NSN: 1305-01-095-6014

NAME: 25MM LINKED HEI-T M792 AMMUNITION
DRAWING NUMBER: 12013230
UNITED NATIONS NUMBER: 0321
UNITED NATIONS PACKING GROUP: II
UNITED NATIONS NOMENCLATURE: CARTRIDGES FOR WEAPONS
PHYSICAL STATE: SOLID
AMOUNT PER CONTAINER: 50 ROUNDS W/ LINKS
NSN: 1305-01-094-7016

NAME: 25MM LINKED TP-T M793 AMMUNITION
DRAWING NUMBER: 12013224
UNITED NATIONS NUMBER: 0339
UNITED NATIONS PACKING GROUP: II
UNITED NATIONS NOMENCLATURE: CARTRIDGES FOR WEAPONS, INERT
PROJECTILE
PHYSICAL STATE: SOLID
AMOUNT PER CONTAINER: 50 ROUNDS W/ LINKS
NSN: 1305-01-095-0248

NAME: 25MM LINKED HEI-T MK210 MODO AMMUNITION
DRAWING NUMBER: 12013230
UNITED NATIONS NUMBER: 0321
UNITED NATIONS PACKING GROUP: II
UNITED NATIONS NOMENCLATURE: CARTRIDGES FOR WEAPONS
PHYSICAL STATE: SOLID
AMOUNT PER CONTAINER: 50 ROUNDS W/ LINKS
NSN: 1305-01-198-2191

NAME: 25MM LINKED TPDS-T M910 AMMUNITION
DRAWING NUMBER: 12556500
UNITED NATIONS NUMBER: 0328
UNITED NATIONS PACKING GROUP: II
UNITED NATIONS NOMENCLATURE: CARTRIDGES FOR WEAPONS, INERT
PROJECTILE
PHYSICAL STATE: SOLID
AMOUNT PER CONTAINER: 50 ROUNDS W/ LINKS
NSN: 1305-01-298-6414

2. BACKGROUND:

THIS REPORT CONTAINS THE TESTING AND TEST RESULTS PERFORMED ON LINKED 25MM AMMUNITION PACKED IN A WOOD BOX, MANUFACTURED IN ACCORDANCE WITH MIL-B-2427. FIFTY (50) CARTRIDGES WERE PACKED IN A FIBERBOARD BOX (12013704) AND THIS FIBERBOARD BOX WAS PACKED IN ONE WOOD BOX(12013704) ACCORDING TO DRAWING 12013671. THIS PACK IS SUBMITTED FOR PERFORMANCE ORIENTED PACKAGING CERTIFICATION.

3. TEST:

EACH OF THE THREE CONTAINERS TESTED WERE DROPPED SIX TIMES AT A HEIGHT .91 METERS (3 FEET) IN THE FOLLOWING ORIENTATIONS: TOP, BOTTOM, LONG SIDE (FRONT FACE), LEFT END, BOTTOM RIGHT EDGE, AND TOP LEFT REAR CORNER. IN ADDITION EACH OF THE THREE CONTAINERS WAS DROPPED ONCE AT A HEIGHT OF 2.1 METERS (7 FEET) ON ITS BASE IN LIEU OF UN REQUIREMENTS OF 1.2 METERS (4 FEET). THE CONTAINERS WERE DROPPED ON A REINFORCED CONCRETE SURFACE. THIS TEST IS MORE SEVERE THAN THE UN REQUIREMENTS AS THE CONTAINER EXPERIENCES MULTIPLE IMPACTS IN A VARIETY OF ORIENTATIONS AND IS ALSO DROPPED ONCE AT A HEIGHT OF 7 FEET EXCEEDING THE UN REQUIREMENT.

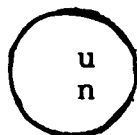
4. RESULTS:

THE CONTAINERS PASSED ALL TESTS SINCE NONE OF THE CONTENTS WERE DISCHARGED. THEY ARE CONSIDERED SAFE FOR INTERNATIONAL TRANSPORTATION IN ACCORDANCE WITH PERFORMANCE ORIENTED PACKAGING REGULATIONS.

5. REFERENCED MATERIAL:

A. FEDERAL REGISTER, "49 CFR PART 107, 1991"

6. BASED ON THE ABOVE EQUIVALENT POP TESTING, THE FOLLOWING POP SYMBOL HAS BEEN APPLIED TO CONTAINERS MANUFACTURED IAW DRAWING 12013671 & MIL-B-2427.



4C1/Y40/S/53 ——— LAST TWO DIGITS OF YEAR PACKED
USA/DOD/AYD